

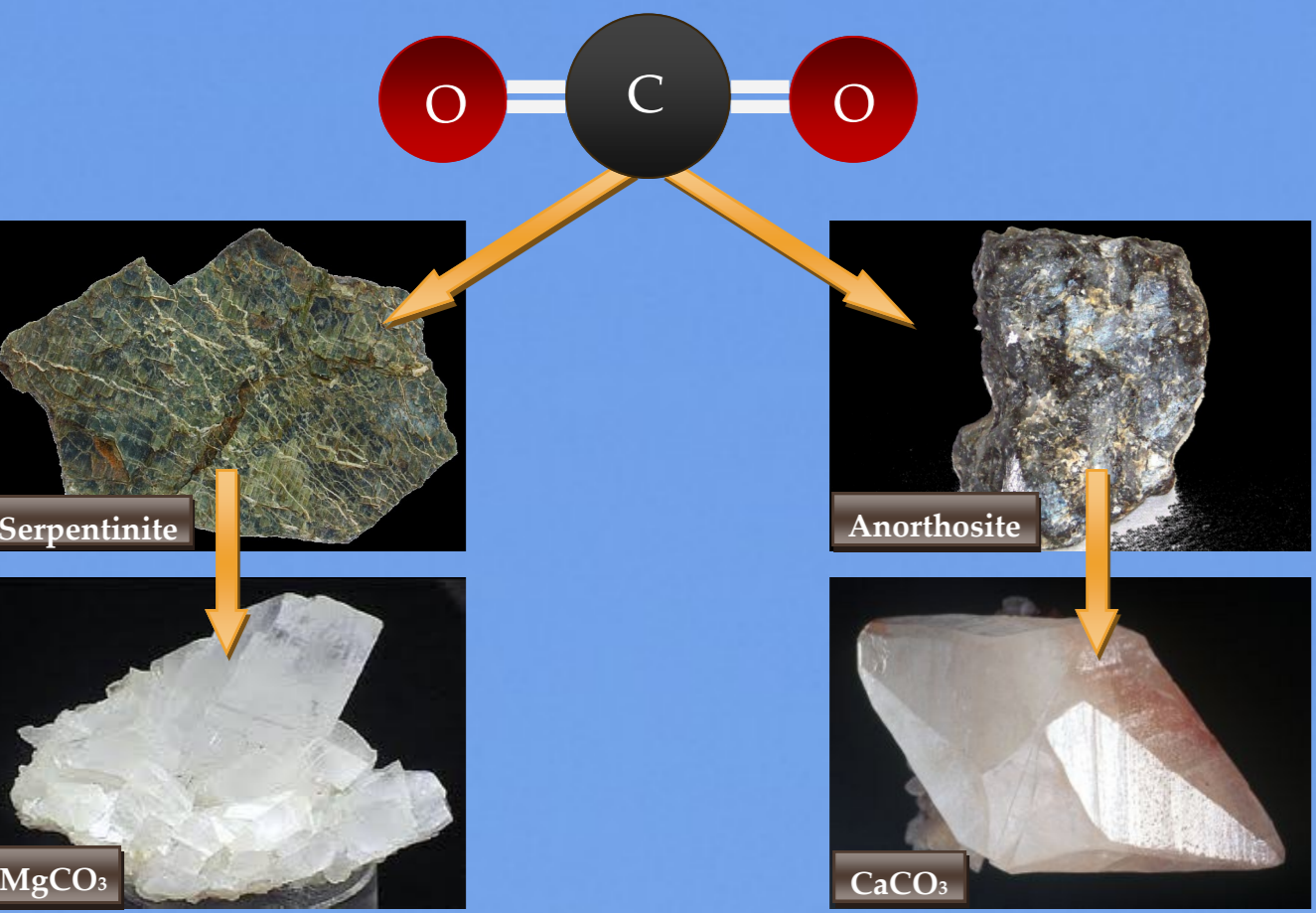
## Mineral Carbonation: what is it?

### A Natural Process

The CO<sub>2</sub> from the atmosphere reacts with rocks and minerals

This reaction gives another solid: stable, inert, non-toxic

→ Perfect form to permanently and safely sequester CO<sub>2</sub>



### Efficient but slow kinetics in nature

#### Solution?

→ Accelerating the reaction rate

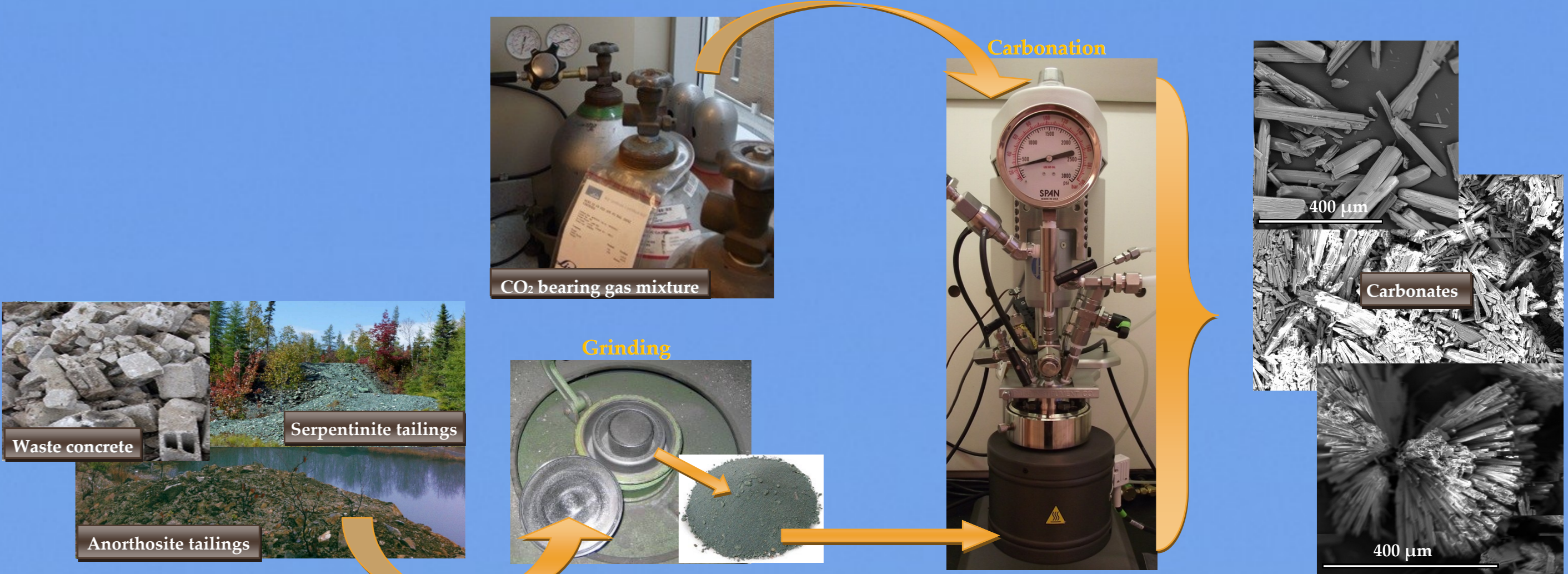
#### How?

- Various paths: dry carbonation, aqueous carbonation
- Optimizing the reaction parameters
- Working with various materials (wastes, rocks and minerals)
- Enhancing the reactivity of the material

### In a reactor

CO<sub>2</sub> bearing gas mixture + ground mine/industrial wastes →

Favorable conditions → ≈ 80% CO<sub>2</sub> capture → Carbonates



## The Mineral Carbonation Process: useful?

### In industry...

The process use gaseous effluents and as such :

- no need of a pre-concentration or capture step
- no need of 100% CO<sub>2</sub> gas or high pressure
- possible with a mixture of CO<sub>2</sub> (up to 30%), H<sub>2</sub>O, N<sub>2</sub>, NO<sub>x</sub>, SO<sub>x</sub>...
- At least 80 % of the CO<sub>2</sub> emissions is stored at low cost.

The process would be applicable to large CO<sub>2</sub> emitters like in the steel, aluminum, copper, cement and petroleum industries...

### And waste management

#### Mine waste

Use of tailings:

- Decrease size of dump
- Revalorization and added value to an otherwise waste material

Feed examples:

Chromite, ilmenite, talc, soap stone, nickel exploitations tailings, etc.

#### Industrial waste

Use of industrial residue:

- Decrease amount of discharge
- Decrease sizes of disposal site
- Revalorization and added value

Feed examples:

Waste concrete and cement, various bricks and granulates, etc.

## Is it that easy?

### Challenges

⚠ Convincing the companies of the efficiency of the process.

This comes with:

- Scaling up of the process on site
- Installing the pilot plant on an industrial site
- ⚠ Having the material close to industrial sites/major GHG emitters:
  - Various materials tested : wider possibilities (sandstone, granite, basalt, peridotite, etc.)
- ⚠ Acceptance from the public

## Applicability to Alberta

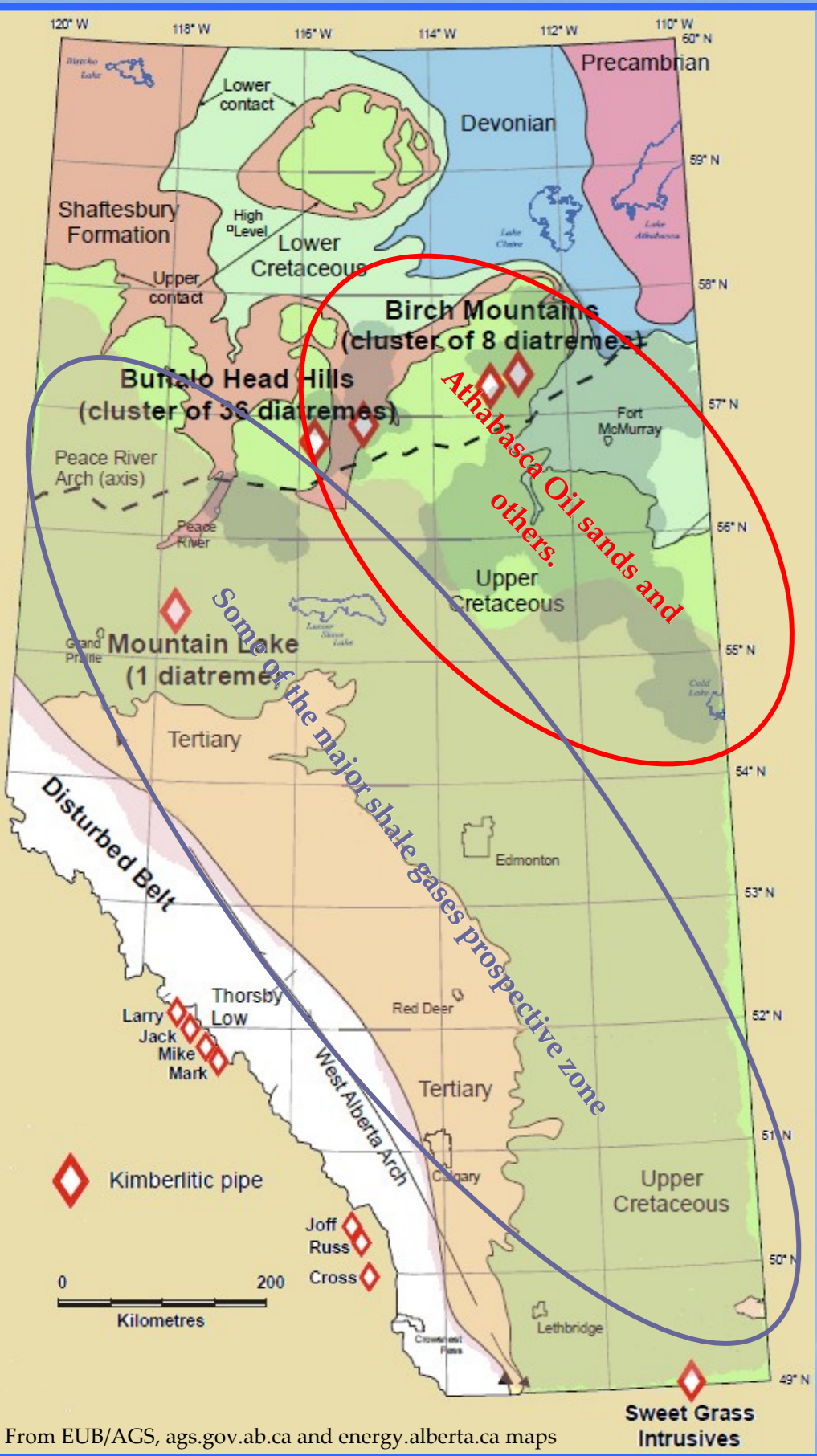
### Materials available:

- Kimberlite (See map)
- Mafic sills and lava (Southern Alberta Rockies)
- Mafic rocks (NE Alberta)
- Waste concrete and aggregates (Airdrie, Mountain View...)
- And possibly sandstone, granite...

### Industries

- Steel, tubing and alloy plants
- Cement, aggregate and ready mix plants
- Oil refineries, petrochemical producers and plastic manufacturers...

Localization: Calgary, Edmonton, Red Deer, Sylvan Lake, Fort McMurray, Scotford...



## Conclusion

Use of gaseous and solid wastes:  
CO<sub>2</sub> emitted + mine/industrial wastes



Lower CO<sub>2</sub> emissions + recycle wastes + value-added/  
environmentally safe product : Carbonates

