

# Degradation of Chlortetracycline using immobilized laccase on Polyacrylonitrile-biochar composite nanofibrous membrane

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## Abstract

The continuous release of antibiotic compounds through wastewater effluent into environment has raised concerns about their potential problems for different organisms. Enzymatic degradation with laccase is a green option for removal of pharmaceutical compounds from aqueous media. In this study, laccase was immobilized onto homemade Polyacrylonitrile-biochar composite nanofibrous membrane and the obtained biocatalyst was employed for removal of chlortetracycline, a widely used antibiotic, from aqueous media in continuous mode. The results showed that the immobilized laccase has improved storage, temperature and pH stability compared to free laccase. Also, it retained more than 50% of its initial activity after 7 cycles of ABTS oxidation which indicated improved enzyme reusability. Finally, while using immobilized laccase for degradation of chlortetracycline in continuous mode exhibited 58.3 %, 40.7 % and 22.6 % chlortetracycline removal efficiency at flux rates of 1, 2 and 3 mL/h.cm<sup>2</sup>.

**Keywords:** Nanofibrous, Immobilization, Antibiotics, Enzyme, Degradation,

## 30 **1- Introduction**

31 In the past 70 years, antibiotics have been widely used in animal husbandry for controlling and  
32 preventing the infectious diseases. However, a considerable portion of the prescribed antibiotics  
33 is not metabolized in animal body and therefore it is released into soil, rivers, lakes and  
34 groundwater through animals' urine and feces [1, 2]. Chlortetracycline (CTC) is among the  
35 known veterinary antibiotics which is used for controlling the diseases as well as for promoting  
36 the growth rate of cattle and swine on a regular basis [3]. The presence of CTC along with other  
37 pharmaceutically active compounds (PhACs) in water bodies raised concerns among  
38 environmentalists over their potential effects on ecosystem and human health [4]. For example, it  
39 is reported that tetracycline compounds caused histological alteration in gills of fish as well as  
40 exerting a pro-oxidative activity [5]. Also, there are numerous reports on development of  
41 antibiotic resistance among bacteria against members of tetracycline family [6, 7]. Therefore,  
42 removing these compounds from water and wastewater is crucial to prevent their release into the  
43 environment and to avoid consequent ecological and health problems [8].

44 As conventional water treatment systems cannot efficiently remove these micropollutants from  
45 aqueous media, different physical, biological and chemical removal methods have been proposed  
46 and studied for removal of PhACs from aqueous media. However, technical, economical and  
47 environmental issues related to each approach halted the development of an acceptable strategy  
48 for removal of these compounds [9-11]. For example, production of toxic by-products in  
49 advanced oxidation processes, production of a concentrated stream in membrane separation and  
50 instability and sensitivity of biodegradation system are among the challenges that need to be  
51 addressed.

52 Using ligninolytic enzymes, especially laccases, that are capable of non-specifically oxidizing a  
53 broad range of organic molecules is a promising option for future strategies of wastewater  
54 treatment due to the low environmental impact of enzymatic treatment [12]. Numerous  
55 researchers reported the capability of laccase for degradation of different PhACs, such as  
56 ibuprofen, diclofenac, naproxen and sulfamethoxazole and reported degradation efficiencies up  
57 to 95% [13-15]. For example, Suda *et al.* degraded CTC with laccase and obtained 48%  
58 degradation after 4 hours of reaction [16]. In another study, Cazes *et al.* reported that laccase can  
59 degrade up to 30% of tetracycline after 24 hours [4]. In a related work, Ding *et al.* reported

60 >90% efficiency for degradation of CTC with laccase in presence of mediator after 3 hours of  
61 reaction [17]. However, using enzymes in their free forms has drawbacks, such as high cost of  
62 production, low stability and problems with reusability which should be addressed before scale-  
63 up [18]. Immobilization of enzyme onto a variety of solid supports and especially porous  
64 membranes, which are called enzymatic membrane reactors (EMR), is a promising approach to  
65 overcome these problems since membranes can provide high surface area for catalytic reaction  
66 [4]. The benefits of laccase immobilization on membranes, such as longer shelf life, reusability  
67 and stability against temperature and pH variations have been extensively studied in numerous  
68 research works [19, 20]. In most of the reported investigations, pure and costly laccase was  
69 employed while it is possible to use the white-rot fungi crude laccase. Furthermore, high  
70 concentrations of target compounds (>20 ppms) reported in the literature is far beyond the real  
71 concentrations in surface water and municipal wastewater. Moreover, there is scant literature on  
72 removal of micropollutants using EMRs in continuous mode. In this work, the enzymatic  
73 degradation of chlortetracycline (CTC) in continuous mode and at environmentally relevant  
74 concentration was studied. The laccase was produced by growing *Trametes versicolor* fungi and  
75 was immobilized onto an electrospun Polyacrylonitrile-biochar composite membrane. Using  
76 biochar for treatment of wastewater is of high interest due to its low cost, availability, interesting  
77 physico-chemical properties and role in value-addition to wooden residues [21]. In this work, the  
78 activated biochar was incorporated into nanofibers to create the adsorption capability in the  
79 membrane and increase the contact time between pollutants and immobilized enzyme. The  
80 properties of free and immobilized enzymes were compared and the performance of the EMR in  
81 continuous mode was investigated.

## 82 **2. Materials and methods**

### 83 **2.1 Chemicals**

84 CTC (purity > 97%) was purchased from Toronto Research Chemicals (TRC-Canada). 2, 2'-  
85 azino-bis (3-ethylbenzothiazoline-6-sulphonic acid) (ABTS) was purchased from Sigma-Aldrich  
86 (Oakville, Canada). Tween 80 and methanol were purchased from Fisher scientific (Ottawa,  
87 Canada). HPLC grade water was prepared in the laboratory using milli-Q/Milli-Ro system  
88 (Millipore, USA). Polyacrylonitrile (PAN), with an average weight molecular weight of  $1.5 \times 10^5$   
89 (g/mol), was obtained from Scientific Polymer Product Company (USA) and used without  
90 further purification. Biochar was donated by Pyrovac Inc. (Canada) and it was derived from pine

91 white wood (80%) purchased from Belle-Ripe in Princeville and the rest was spruce and fir  
92 (20%). This biochar was produced at  $525\pm 1$  °C under atmospheric pressure for 2 minutes and  
93 used as obtained from the reactor outlet. Sodium hydroxide and hydrogen chloride with 98%  
94 purity and N,N'-Dimethyl-Formamide (DMF) and Dimethyl-Sulfoxide (DMSO) with 99.5%  
95 purity were supplied by Fisher Scientific (USA). HPLC grade water was prepared in the  
96 laboratory using milli-Q/Milli-RO system (Millipore, USA).

## 97 **2.2 Preparation of inoculum**

98 Fungus, *Trametes versicolor* (ATCC 20869) was grown aerobically in liquid medium by  
99 inoculating the flasks containing potato dextrose broth (PDB) using lyophilized powder and then  
100 incubating the flasks in orbital shaker at  $30\pm 1$  °C and 150 rpm for 7 days. Later, 100 µl of PDB  
101 medium was inoculated in potato dextrose agar (PDA) plates at  $30\pm 1$  °C for 9 days and the plates  
102 were stored at  $4\pm 1$  °C, prior to use.

## 103 **2.3 Solid-state fermentation**

104 Apple pomace (Vergers Paul Jodoin Inc., Quebec, Canada) was used as solid substrate for the  
105 production of laccase by *T. versicolor*. About 40 grams of solid substrate (70% (w/w) of  
106 moisture and pH 4.5), along with 0.5% v/w Tween 80 in 500 ml flask was thoroughly mixed and  
107 autoclaved at  $121\pm 1$  °C for 30 min. Later, each flask was inoculated with the biomass content of  
108 one petri plate and incubated in a static incubator at  $30\pm 1$  °C for 15 days.

## 109 **2.4 Enzyme extraction and assay**

110 One gram of fermented sample was mixed with 20 ml of 50 mM sodium phosphate buffer (pH  
111 4.5), mixed at  $35\pm 1$  °C for 1 h and then centrifuged at  $7,000 \times g$  for 30 min. The relative laccase  
112 activity of collected supernatant was analyzed spectrophotometrically at pH=4.5 and  $45\pm 1$  °C by  
113 monitoring the oxidation of ABTS at 420 nm ( $\epsilon_{420} = 36,000 \text{ M}^{-1} \text{ cm}^{-1}$ ). Each unit of laccase was  
114 defined as the amount of required laccase to oxidize one micromole of ABTS in one minute  
115 under assay condition. For evaluation of laccase activity of immobilized enzyme, 20 mg of the  
116 sample was thrown in a 4 ml sodium phosphate buffer (pH 4.5) containing 0.5 mM ABTS and  
117 after 10 min of agitation at 45 °C, the absorbance at 420 nm was recorded. The measuring  
118 procedure was performed in triplicate and the averages were reported.

## 119 **2.5 pH, temperature and storage stability**

120 For evaluation of pH stability, 50  $\mu$ L of free laccase and 20 mg of immobilized laccase onto  
121 PAN-biochar nanofibrous membrane were added to separate tubes containing 3 mL of buffers  
122 with different pH values (1.5 to 9.5) and kept for 24 h at 25  $^{\circ}$ C and 200 rpm. Then, the laccase  
123 activities of immobilized and free samples were measured (Section 2.4). For thermal stability,  
124 samples were incubated at different temperatures (20–70  $^{\circ}$ C) for 1 h at constant pH of 4.5 and  
125 then activities were measured at same temperature. The storage stability of the immobilized  
126 laccase was evaluated by keeping the samples at 4  $^{\circ}$ C and 25  $^{\circ}$ C for one month and measuring  
127 their laccase activity during one month period. Same procedure was performed for free laccase  
128 for comparison. The measuring procedure was performed in triplicates and the averages along  
129 with their standard errors are presented in figures. The ANOVA, obtained from Excel software,  
130 showed p-value<0.01 for each graph which confirmed the changes in the laccase activity are  
131 directly related to changes in studied parameters i.e. temperature, time, number of cycles and pH.

#### 132 **2-6- Activation of biochar**

133 About 10 g of biochar was added to 100 ml of water containing 20 g of NaOH. The mixture was  
134 stirred with a magnetic stirrer at room temperature and 150 rpm and for 2 h and dried at 80 $\pm$ 1  $^{\circ}$ C  
135 for 24 h. The sample was heated in a horizontal furnace under nitrogen flow of 200 ml/min. The  
136 temperature of the furnace was increased to 800 $\pm$ 1  $^{\circ}$ C at the rate of 10  $^{\circ}$ C/min, and held for 2 h  
137 before cooling. The sample was later washed with water and neutralized with 0.1 M HCl.  
138 Finally, the sample was again washed with distilled water to remove sodium salt and dried at  
139 60 $\pm$ 1  $^{\circ}$ C for 24 h. The properties of activated biochar were discussed elsewhere [22].

#### 140 **2-7- Preparation of PAN-biochar membrane**

141 About 2 g of PAN was dissolved in DMF/DMSO solvent mixture (9:1 v/v) at the concentration  
142 of 10 Wt% and stirred on a magnetic stirrer until a clear solution was obtained. Activated biochar  
143 at the ratios of 1.5 % (w/w) of the polymer was added to the solution and the mixture was stirred  
144 for another 48 h. PAN-biochar nanofibrous membrane was fabricated through electrospinning  
145 process under ambient conditions (T=25  $^{\circ}$ C, RH=35%) and with a rotary drum collector (length=  
146 25 cm, diameter= 10 cm). The electric field strength, flow rate and collector rotational speed was  
147 adjusted to 1.1 KV/cm, 1.4 ml/h and 400 rpm, respectively. Also, the distance of center of  
148 collecting drum to the needle tip was 18 cm and the needle gauge was 22. The electrospinning  
149 continued for 10 h and the deposited membrane was washed with methanol for 120 min for

150 removal of residual solvents. Later, nanofibrous membrane sample was washed with distilled  
151 water and dried for 10 h at 50±1 °C.

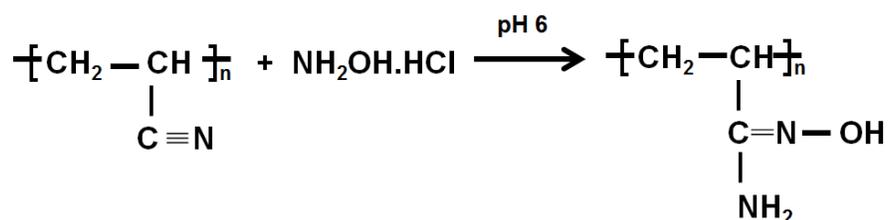
## 152 **2-8- Characterization of fabricated NFMs**

153 The surface morphology of the fabricated membranes was examined using an EVO-50 (Zeiss,  
154 Germany) scanning electron microscope (SEM) at acceleration voltage of 10 kV. For this  
155 analysis, a small piece of the nanofibrous membrane was coated with a thin layer of gold using  
156 an SPI Module sputter coater.

## 157 **2-9- Immobilization of laccase onto PAN-biochar membrane**

158 Immobilization of laccase onto PAN membranes was described elsewhere in details. In brief,  
159 samples were treated with 0.5 mol/L hydroxylamine hydrochloride aqueous solution at pH 6 and  
160 70±1 °C for 2 h. After completion of this reaction, the treated samples were rinsed with distilled  
161 water and dried at 40±1 °C. In this case, amidoxime linkage is formed on the surface of  
162 nanofibers (Figure 1). Later, the samples were immersed in 3 g/L laccase solution (acetate buffer  
163 with pH 4.5) at 4±1 °C for 12 h. Finally, the samples were washed several times with same  
164 buffer, until no laccase was detected in the drained buffer.

165



166

167

**Figure 1:** Formation of amidoxime linkage

## 168 **2-10- Biodegradation in continuous mode**

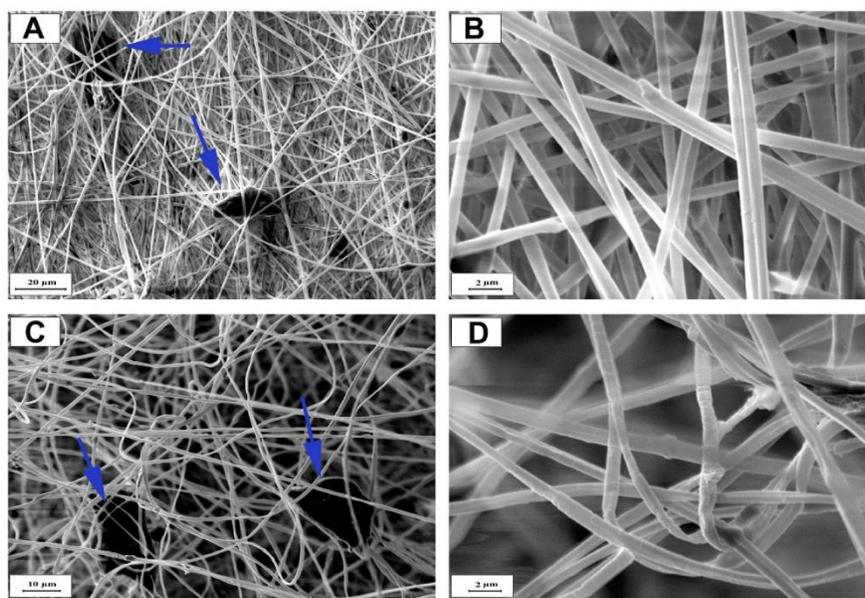
169 The capability of immobilized laccase on PAN membrane for degradation of micropollutants in  
170 continuous mode was studied using a 15\*15 cm<sup>2</sup> stainless steel (SS-316) membrane test module  
171 connected to a precise syringe pump. A solution with CTC concentration of 200 ppb in milli-Q  
172 water was pumped at three different fluxes (1, 2 and 3 ml/cm<sup>2</sup>.h) into the test setup in dead-end  
173 configuration. Samples for measuring CTC concentration were taken at 1 liter interval for 30  
174 liters of total passed volume. CTC concentrations were estimated by using Laser Diode Thermal  
175 Desorption (LDTD) (Phytronix technologies, Canada) coupled with a LCQ Duo ion trap tandem

176 mass spectrometer (Thermo Finnigan, USA). The daughter ions identified for CTC in LDTD  
177 were 464 and 444 Da.

### 178 3- Results and discussion

#### 179 3-1- Immobilization

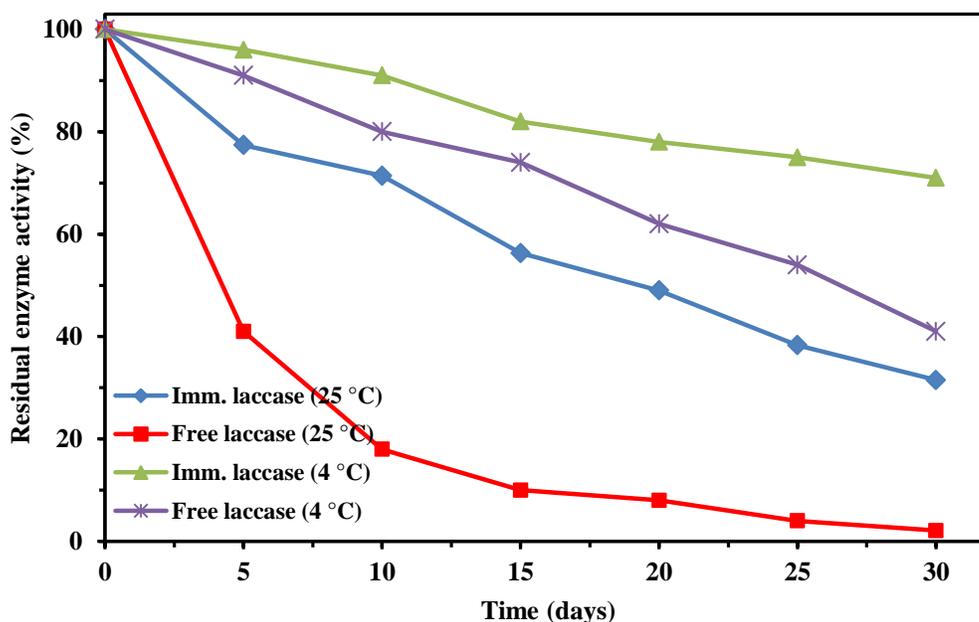
180 Determination of laccase activity revealed that the immobilization of laccase onto PAN-biochar  
181 electrospun membrane using amidoxime linkage resulted in the immobilization loading of  
182 around 10.1 unit/g dry membrane under experimental conditions. Also, it was observed that for  
183 unmodified membranes, almost no laccase was immobilized. Binding onto the activated surfaces  
184 of membrane is driven by the hydrogen bonding of amine structures in the proteins toward amine  
185 and hydroxyl structures in amidoxime-modified PAN-biochar membrane. Figure 2 demonstrates  
186 the SEM pictures of PAN nanofibers with and without laccase immobilization. The surface of  
187 nanofibers before laccase immobilization is quite smooth but after immobilization, they showed  
188 a rough texture which may be due to formation of amidoxime bonds as well as attachment of  
189 enzyme macromolecules. Figure 2 also showed that activated biochar particles are entrapped into  
190 the nanofibers and increase the specific surface area of membrane to more than 12 m<sup>2</sup>/g. These  
191 adsorbent particles can adsorb the target compounds from influent and consequently prepare  
192 enough time for degradation with laccase [21].



193  
194 **Figure 2:** SEM micrographs of PAN nanofibers at different magnifications A & B: before  
195 laccase immobilization and C & D after laccase immobilization

### 196 **3-1- Storage stability of immobilized laccase**

197 Stability of the enzyme as reaction biocatalyst is very important for various biotechnological  
198 processes. However, the denaturation of enzyme and depletion of its activity is a natural  
199 phenomenon that happens in a period of time. Fortunately, immobilization of enzyme onto  
200 supports could considerably mitigate the degree of enzyme activity reduction. Generally, the  
201 immobilization restricts the freedom of macromolecules and leads to increased stability towards  
202 deactivation [23]. Figure 3 shows the residual activity of free and immobilized enzymes stored at  
203  $4\pm 1$  °C and  $25\pm 1$  °C. The immobilized enzymes retained more than 71% and 31% of their initial  
204 activities after one month, but the free laccase samples preserved only 37% and 2% of their  
205 initial activities. It indicated that the immobilization of laccase on PAN-biochar nanofibrous  
206 membrane enhanced the biocatalyst storage stability compared to free laccase. This enhancement  
207 is due to the fact that enzyme immobilization restricts conformational changes, which in turn  
208 prevent denaturation and increase the stability [20]. Similar results for residual activities of  
209 immobilized enzymes through amidoxime linkage after storage for 20 days at  $4\pm 1$  °C were  
210 reported by Wang *et al.* (50%), Feng *et al.* (52%) and Zhang *et al.* (60%) [19, 20, 24]. In a  
211 related study, Xu *et al.* reported high storage stability of the immobilized laccase onto PAN  
212 nanofibrous membrane as it retained 92% of the initial activity after 18 days of storage at  $4\pm 1$   
213 °C, whereas the free laccase showed only 20% of initial activity [25]. Further, they investigated  
214 the storage stability of immobilized laccase on chitosan nanofibers and observed 60% residual  
215 activity after 10 days of storage at room temperature while free laccase lost most of its activity  
216 under same conditions [26]. Also, Jiang *et al.* immobilized laccase onto chitosan microspheres  
217 and observed 70% of activity retention after one month storage at  $4\pm 1$  °C, while free enzyme  
218 resulted in 30% of its initial activity [27].

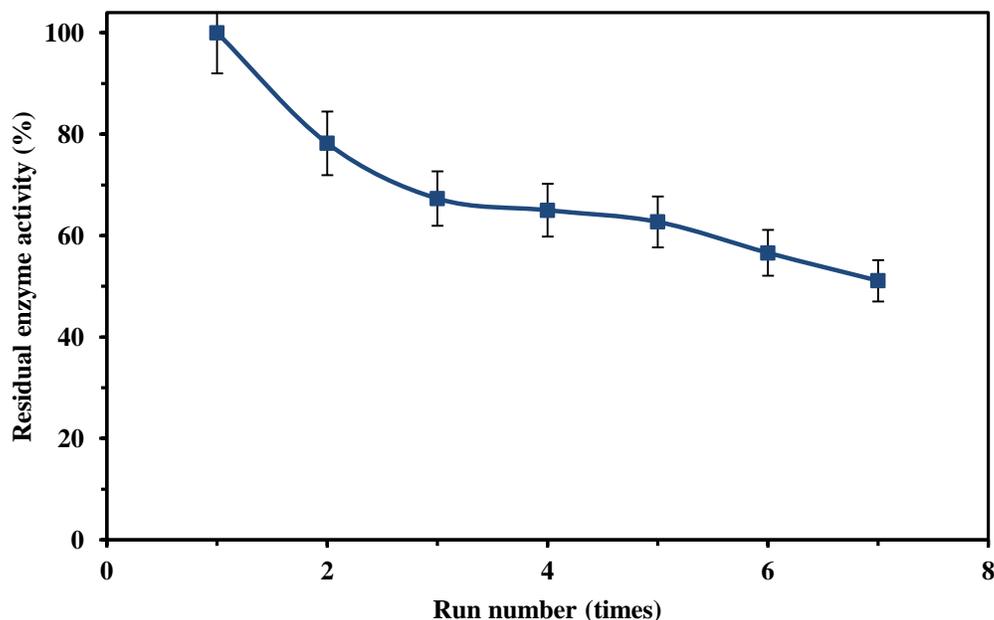


**Figure 3:** Storage stability of the free and immobilized laccase stored at  $4\pm 1$  °C and  $25\pm 1$  °C

### 3-2- Operational stability of immobilized laccase

Reusing laccase in free form is a big issue since it is soluble in aqueous reaction media and therefore its discharge along with effluent or product flow increases the operational cost. Unlike free laccase, immobilized laccase can be easily separated from the reaction media and reused, which considerably decreases the cost for practical application. However, still decreasing enzyme activity as a result of repeated usage is expected due to possibility of denaturation during the process. Therefore, the knowledge of operational stability of immobilized laccase is essential to evaluate its industrial exploitation. This stability parameter is estimated by reusing the same immobilized laccase sample for 7 successive cycles of ABTS oxidation and the retained activity in each run was determined. Each run had duration of 30 min and the activity of the immobilized laccase was measured in each cycle and the results are shown in Figure 4. There is a sharp reduction of activity (32.7%) from first to third run and then the activity was reduced slightly until run #7 (16.2%). Decrease in the laccase activity is expected due to denaturation or desorption of enzymes during repeated usage. Denaturation may happen due to formation of radicals during the reaction of laccase with ABTS which can block the active sites on the enzyme [28]. Zhang *et al.* used the same procedure for immobilization of laccase onto PAN nanofibrous membrane and observed around 60% activity loss after 7 cycle of ABTS oxidation [24]. Feng *et al.* modified this method by using glutaraldehyde as a crosslinking agent between amidoxime

239 and laccase and therefore lost only 30% of laccase activity after 7 cycles of ABTS oxidation  
240 [29]. Likewise, Xu *et al.* immobilized laccase onto PAN nanofibers through amidination process  
241 and reported that the immobilized laccase lost 30 % of the initial activity after 7 cycles [25].



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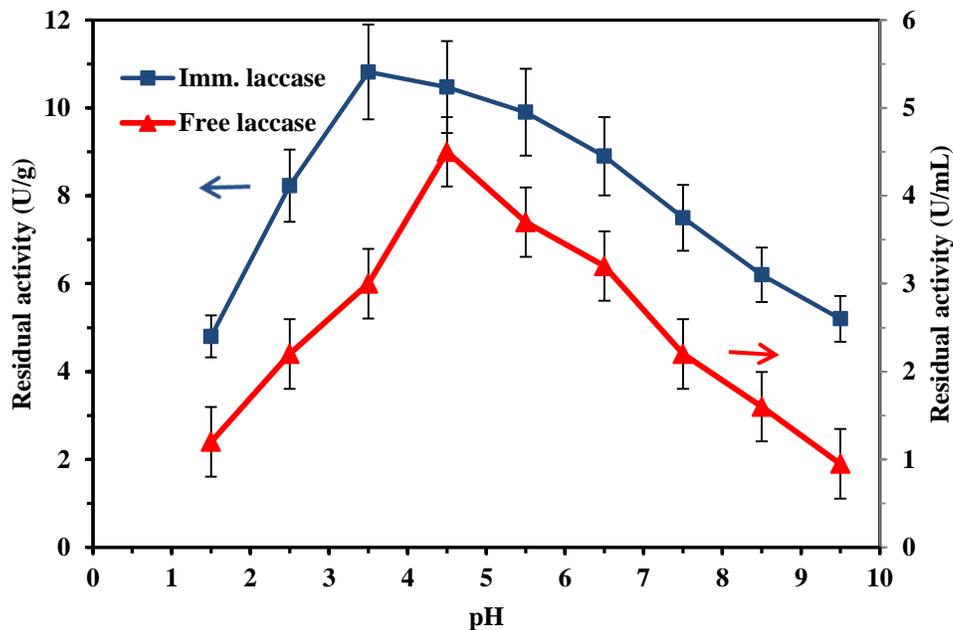
243 **Figure 4:** Operational stability of immobilized laccase

### 244 3-3- pH stability of immobilized laccase

245 The solution pH determines the ionization state of amino acids in enzymes which affect their 3-D  
246 structure, activity and denaturation [30, 31]. At a specific pH, the best combination between  
247 enzyme and the substrate can occur which results in a highly efficient catalytic reaction. In this  
248 work, the stability of immobilized and free laccases was evaluated in the solution pH range of  
249 1.5 to 9.5 and the results are shown in Figure 5. Accordingly, the optimum pH value to obtain  
250 maximum activity of laccase was shifted from around 4.5 for free laccase to around 4 for  
251 immobilized laccase. The partitioning concentrations of  $H^+$  and  $OH^-$  in microenvironment of the  
252 bulk solution and the immobilized enzyme is usually unequal due to electrostatic interactions  
253 with the matrix [27]. These interactions led to the displacement in the pH activity profile and  
254 optimum pH [32]. In this work, it seemed that biochar and amidoxime groups affected the  
255 partitioning of  $H^+$  and  $OH^-$  and shifted the optimum pH. In a study by Wang *et al.*, it is reported  
256 that the optimum pH for maximal activity of laccase shifted from 3.5 for free laccase to 4 for  
257 immobilized laccase onto PAN membrane with metal chelation. They attributed this shift to the

258 influence of electrostatic interactions exerted by the carrier on the microenvironment [19]. In  
259 contrast, Xu *et al.* immobilized laccase onto PAN nanofibers through amidination process and  
260 observed no changes in the optimum pH for laccase activity. They attributed this behavior to  
261 neutral amidine bonds [25]. Similar results were reported by Catapane *et al.* who employed  
262 diazotization process for linking enzyme to PAN beads as they observed no changes in the  
263 optimum pH for maximum activity of laccase and related it to the zero surface electric charge of  
264 PAN beads [33].

265 Furthermore, the immobilized laccase onto PAN-biochar membrane in this work showed lower  
266 sensitivity to pH variation. This enhancement is due to the multi-point attachments between  
267 proteins and nanofibers which in turn rigidify the enzyme and protect it from deactivation [31].  
268 Also, the effect of electrostatic charge of biochar in resisting against pH variation in enzyme  
269 microenvironment can be considered. Other researchers observed same behavior for immobilized  
270 laccase [24, 27]. For example Xu *et al.* found that immobilized laccase onto chitosan/poly(vinyl  
271 alcohol) nanofibrous membrane was less sensitive to the pH than free laccase, especially in a  
272 basic environment. It was related to the effect of the charge of the carrier since the surface of  
273 nanofiber had a large amount of free hydroxyl groups that resulted into an acidic  
274 microenvironment for immobilized laccase [26]. Also Nicolucci *et al.* found that the pH range  
275 where the enzyme activity is more than 90% of the maximum activity pH 4.0-6.2 while for the  
276 free form it is 4.6-5.4 which showed less sensitivity of immobilized laccase to the pH variations  
277 [34].



**Figure 5:** Effect of pH on activity of free and immobilized laccases

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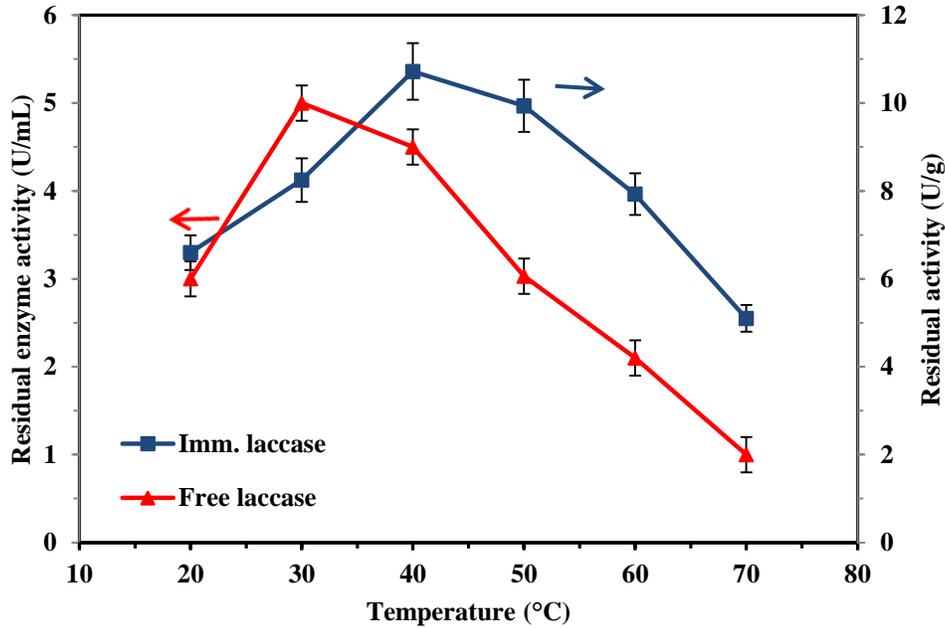
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### 280 3-4- Thermal stability of immobilized laccase

281 Increasing the temperature enhanced the mobility of enzyme macromolecules which significantly  
 282 affect its activity. In one hand, increasing the temperature leads to better supply of activation  
 283 energy of reactions but in the other hand enhancing the mobility of macromolecule branches can  
 284 increase the possibility of denaturation. Therefore an optimum temperature is expected for  
 285 obtaining maximum catalytic activity. According to Figure 6, free laccase showed its maximum  
 286 activity at 30 °C-40 °C while for immobilized laccase it is shifted to 40 °C-50 °C. Also the  
 287 immobilized enzyme showed a slight improvement in thermal stability which is due to the bonds  
 288 between enzyme and membrane [18]. The multipoint interactions between membrane and  
 289 laccase can reduce the extent of conformational change at higher temperature and protected it  
 290 from denaturation and shifted the optimum temperature to higher values [20]. However, the  
 291 reported effects of temperature on stability and shifting optimum temperature are not in  
 292 accordance with each other. For example, Jiang *et al.* reported higher sensitivity of immobilized  
 293 laccase onto magnetic chitosan microspheres compared to free laccase while other researchers  
 294 reported at least a slight improvement in thermal stability of immobilized laccase [19, 27, 29].

295 Also, Wang *et al.* and Xu *et al.* immobilized laccase on PAN and chitosan nanofibers and  
 296 observed no changes in the optimum temperature [19, 25, 26] while other researchers, such as

297 Nicolucci *et al.* and Zhang *et al.* reported a  $10\pm 1$  °C shift in optimum temperature of free laccase  
298 and immobilized laccase on PAN support [24, 33, 34]. Therefore, the behavior of immobilized  
299 laccase at different temperatures should be carefully investigated for practical applications.



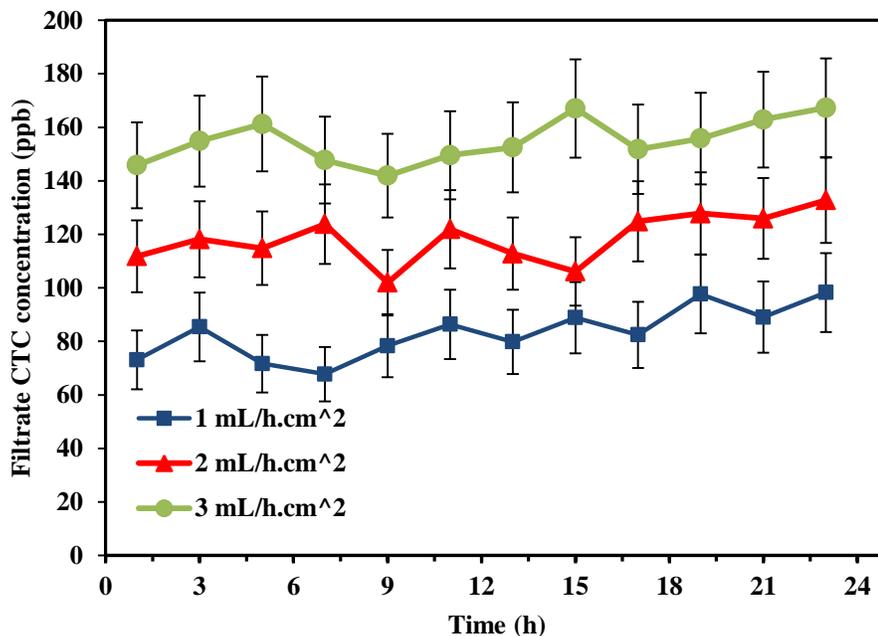
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301 **Figure 6:** Effect of temperature on residual activity of free and immobilized laccases

### 302 3-5- CTC Biodegradation in continuous mode

303 The hydrophilicity of CTC favors its mobility in the environment and the multi-ring structure of  
304 CTC complicates its degradation [3, 21]. Laccase is a single-electron oxidoreductase known for  
305 non-specific oxidation of organic molecules. The four copper ions in laccase play important role  
306 in generation of free radicals [15]. In this research work, the immobilized laccase onto PAN-  
307 biochar nanofibrous membrane was used for degradation of CTC in continuous mode and the  
308 results are depicted in Figure 7. The concentration of CTC in feed stream was set to 200 ppb  
309 since the reported concentrations in literature ranged from 1.2 ppb in municipal wastewater to  
310 several ppm in wastewater effluent from pharmaceutical industries [35, 36]. According to Figure  
311 7, at the flux rate of  $1 \text{ mL/h.cm}^2$ , the concentration of CTC decreased to the average of 83.25 ppb  
312 which is equivalent to 58.3 % removal. By increasing the flux rate to  $2 \text{ mL/h.cm}^2$  and  $3$   
313  $\text{mL/h.cm}^2$ , the removal efficiency was reduced to 40.7% and 22.6%, respectively. Changing the  
314 flux rate directly affected the contact time among CTC molecules, biochar particles and enzyme  
315 biomolecules. Therefore, it is expected that by increasing the flux rate, the collision frequency

316 among them is decreased and as a result, the removal efficiency is decreased. Xu *et al.* took  
 317 advantage of immobilized laccase onto PAN nanofibers for removal of 2,4,6- trichlorophenol  
 318 from aqueous media in a batch reactor and obtained more than 40% and 90% removal efficiency  
 319 in 1 and 4 h contact time, respectively [25]. Also, they used immobilized laccase onto  
 320 chitosan/poly(vinyl alcohol) nanofibers for degradation of 2,4-dichlorophenol and observed  
 321 87.6% removal after 6 h of contact time [26]. In a related work, Nicolucci *et al.* used  
 322 immobilized laccase on PAN beads for removal of bisphenol A, bisphenol B, bisphenol F and  
 323 tetrachlorobisphenol A in a batch reactor and obtained more than 90% of removal efficiency for  
 324 these compounds after 90 min of treatment [34]. They also used immobilized laccase on PAN  
 325 beads for removal of octylphenol and nonylphenol and obtained more than 60% and 80% of  
 326 removal efficiency for octylphenol and nonylphenol, respectively after 90 min [33]. In this work,  
 327 considering the membrane thickness to be around 200  $\mu\text{m}$ , the contact time (or residence time)  
 328 corresponding to flux rates of 1, 2 and 3  $\text{mL/h.cm}^2$  were 1.2, 2.4 and 3.6 min, respectively are far  
 329 lower than those reported in literature. The better performance of this system can be attributed to  
 330 the presence of adsorptive particles i.e. activated biochar which adsorbed CTC and provided  
 331 enough time for biodegradation with laccase. In real field applications, the reduction in  
 332 residence time can result in a downsized reactor and less energy consumption for mixing.  
 333 Therefore, a significant reduction in capital and operational costs may be expected [37, 38].



334

335 **Figure 7:** Degradation of chlortetracycline in continuous mode

336 **Conclusion**

337 An adsorptive membrane was fabricated by entrapment of activated biochar into PAN nanofiber  
338 through electrospinning process and laccase was immobilized onto this membrane through  
339 formation of amidoxime linkage. The obtained biocatalyst showed the enzyme loading of 10.1  
340 Unit/g and it was used in a continuous mode for degradation of a widely used veterinary  
341 antibiotic, chlortetracycline. Compared to free laccase, pH, temperature and storage stability of  
342 immobilized laccase was improved. Also, it retained more than 50% of its initial activity after 7  
343 cycles of ABTS oxidation which indicated improved reusability. Finally, using immobilized  
344 laccase for degradation of chlortetracycline in continuous mode exhibited 58.3%, 40.7% and  
345 22.6% removal efficiency at 1, 2 and 3 mL/h.cm<sup>2</sup> demonstrating its potential application in  
346 wastewater treatment.

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