

# Energy balance and greenhouse gas emissions evaluation on biohydrogen production from crude glycerol by dark fermentation

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### Abstract

Biodiesel production across the globe has resulted in proportional increase of crude-glycerol as by-product. Crude-glycerol is a good carbon source for fermentative hydrogen production over other organic wastes. This study compared energy balance and greenhouse-gas emissions during H<sub>2</sub> production using crude-glycerol derived from different feedstock used for biodiesel production. **RESULTS:** The energy balance had significant impact by three factors: inoculum, media and electricity. The net energy (MJ) for different feedstock (vegetable source -174.68, multi-feedstock -127.18 and animal waste -97.08) during H<sub>2</sub> production varied with glycerol content. The highest estimated H<sub>2</sub> production was around 21 cm<sup>3</sup> with total production of 2.12 L equivalent fossil diesel and greenhouse-gas reduction around (6.14 kg CO<sub>2</sub> eq) from 1 kg of crude-glycerol. The total energy input for industrial enrichment of glycerol (1455.20 MJ) is 4 fold times higher in comparison to maximum total energy input of vegetable feedstock (345.16 MJ).

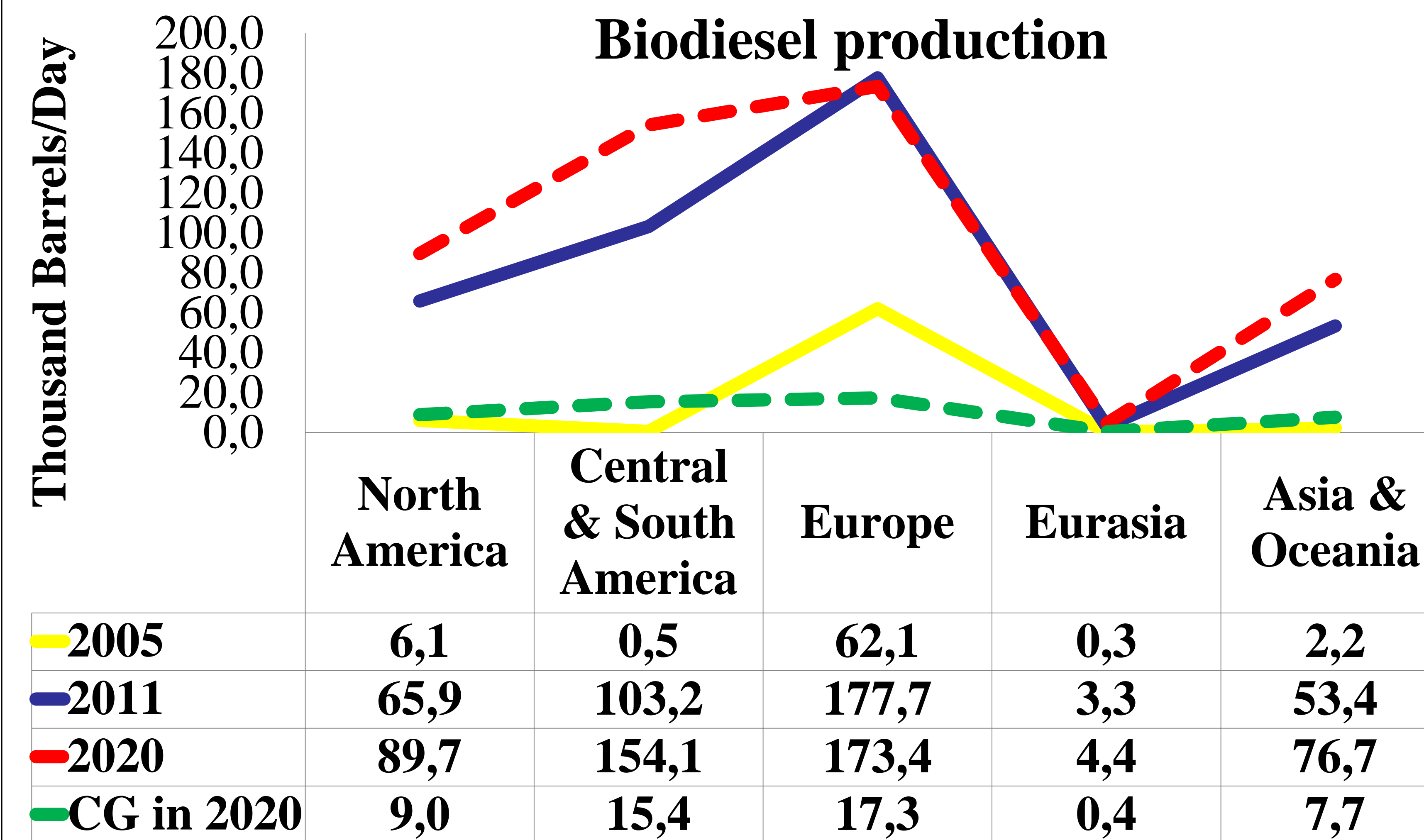


Figure 1: Production of biodiesel across continents during 2005 and 2011, with estimated biodiesel and crude glycerol production for the year 2020.

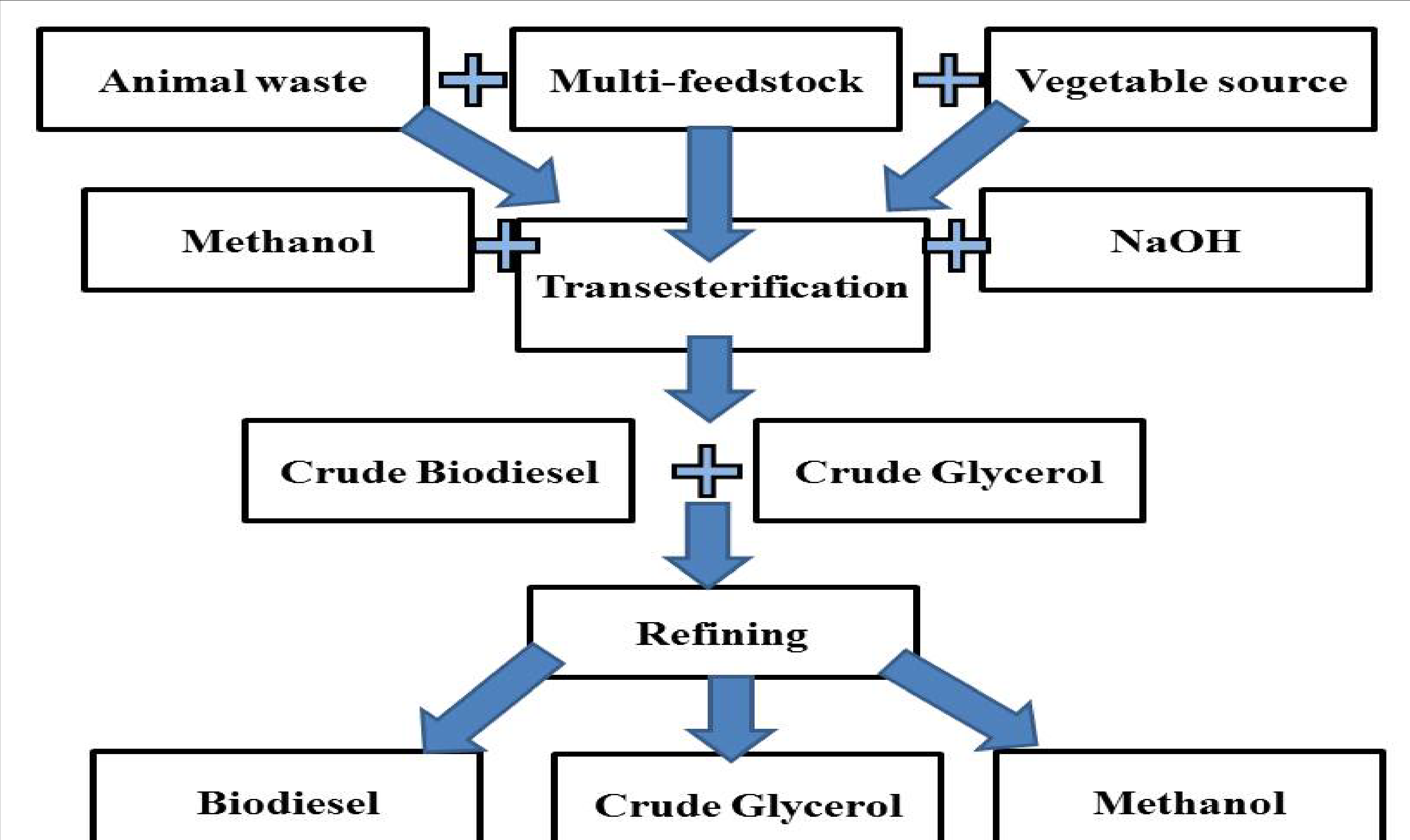


Figure 2: Process details of biodiesel production using different feedstock in biodiesel industries.

Experimental Data					Energy Balance Calculation								Ref.
Feedstock	Composition of CG	Microorganisms	Temp/pH	H2 yield (mol/mol glycerol)	Inoculum Step (%)	Media preparation Step (%)	Electricity Consumed (%)	Total energy input (MJ)	Energy credit (MJ)	Net energy (MJ)	Energy output (MJ)	Energy ratio	
Commercial	Pure	Anaerobic digested sludge	37°C/6.0	0.71	0	37	63	278	105	-173	8	-21	1
Commercial	Pure	<i>Enterobacter aerogenes</i>	37°C/6.8	0.89	27	17	56	315	83	-232	8	-28	2
Vegetable source (soyabean, rapeseed, used veg oil)	glycerol: 80%	<i>Thermotoga neapolitana</i>	37°C/7.5	2.73	25	25	50	345	85	-260	8	-31	3
Vegetable source (waste vegetable oil)	glycerol 41%	<i>Enterobacter aerogenes</i>	37°C/6.8	1.12	27	17	56	315	83	-232	8	-28	4
Vegetable source (rapeseed, sunflower and soya)	glycerol:90%	Microbial mixed culture	37°C/6.8	0.96	16	16	68	258	83	-175	8	-21	5
Animal waste (fried chicken oil)	glycerol: 44%	<i>Thermoanaerobacterium</i>	55°C/5.5	0.30	4	10	86	205	82	-123	8	-15	6
Animal waste (meat processing, restaurant waste)	glycerol: 24%	<i>Enterobacter aerogenes</i>	37°C/6	0.31	2	0	98	179	82	-97	8	-12	7
Multi-feedstock (soybean, beef tallow, pork lard)	glycerol 84%	Engineered	37°C/6.3	1.02	1	31	68	258	83	-174	8	-21	8
Multi-feedstock (animal fats, recycled cooking oil)	glycerol 82%	<i>Enterobacter aerogenes</i>	37°C/6.8	0.85	0	14	85	210	83	-127	8	-15	9-10

Table 1: Biohydrogen productions at lab scale by dark fermentation process using crude glycerol derived from biodiesel production plants which used different feedstock as its raw material. Energy balance (%) summary across each steps during dark fermentation with values of total energy input (MJ), energy credit (MJ) and net energy (MJ) details of different feedstock.

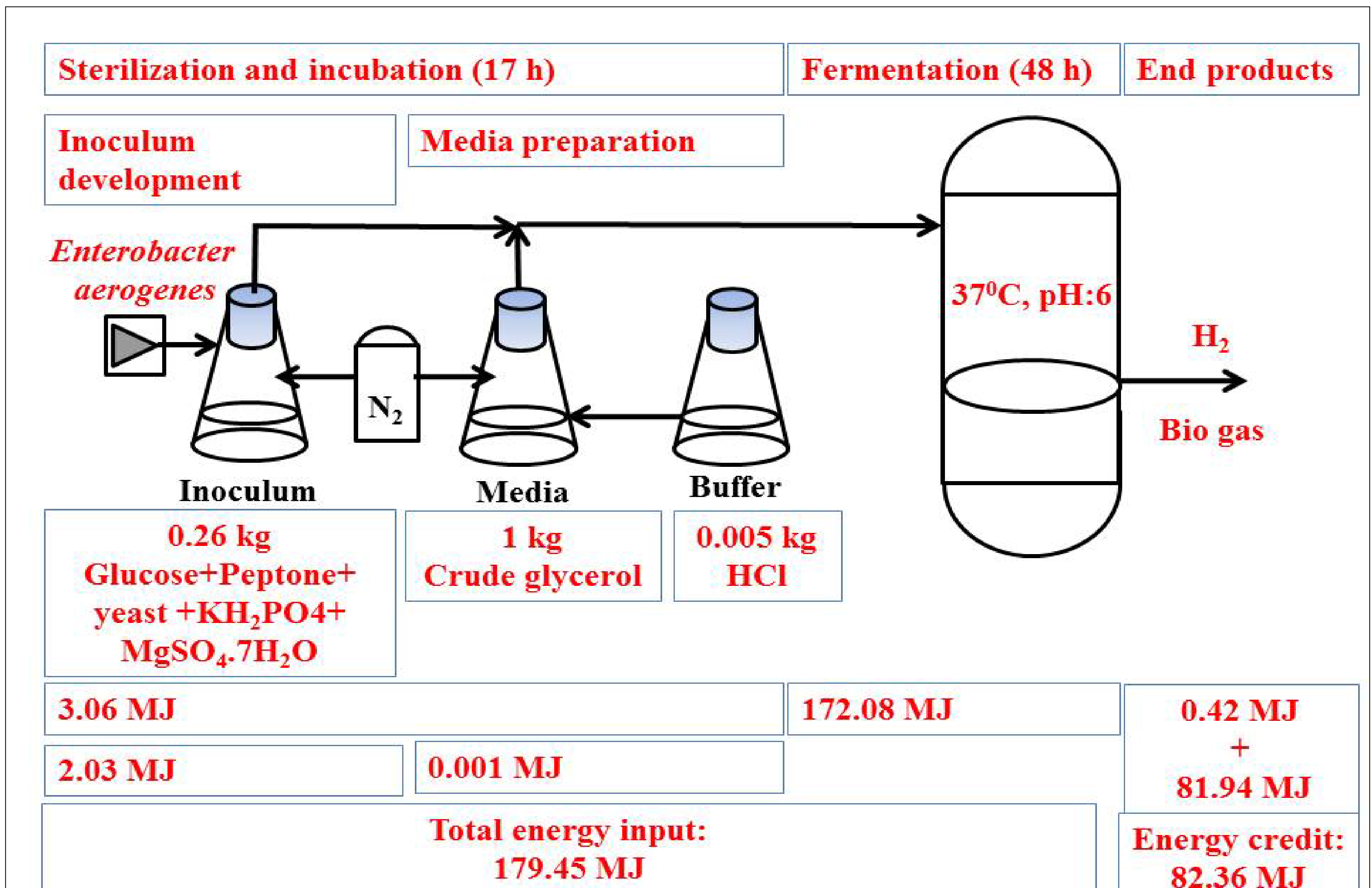


Figure 3: Energy and mass balance values for the CG generated from the animal waste feedstock used in Sarma et al.<sup>10</sup>

Bioconversion Process	Dark Fermentation Benefits	Estimated Benefits for CG produced/day in 2020 across Canada	Estimated Benefits for CG produced/day in 2020 across worldwide
Crude Glycerol	1 kg	44715 kg	594600 kg
Hydrogen	20.57 g	929 kg	12353 kg
Biogas	3414.2 L	16 million L	203 million L
Fossil Fuel replacement	2.12 L	94897 kg	1262115 kg
GHG reduction (CO <sub>2</sub> eq)	7.33 kg	0.3 million kg	4.3 million kg

Table 2: Estimation of environmental benefits from bioconversion of 1 kg of crude glycerol and estimating the results for CG production per day in 2020 across Canada and worldwide.

**CONCLUSION:** For efficient utilization, bioconversion of crude-glycerol to hydrogen production by dark fermentation can be considered as a suitable option. Minimizing media and inoculum components with crude-glycerol utilization as only carbon source will surely reduce the total energy input. By doing so, the net energy for different feedstock will have a positive value

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