

Project: C0319—Carbonate production by sequestration of industrial CO₂: revalorization of mine and industrial waste



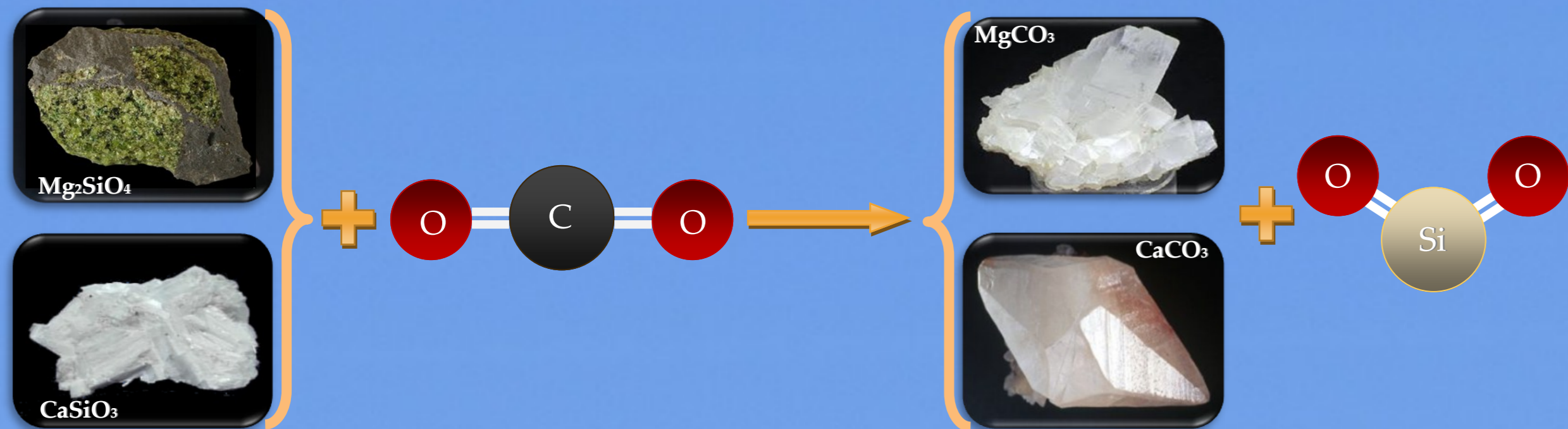
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1- Mineral Carbonation Process: from nature to industry

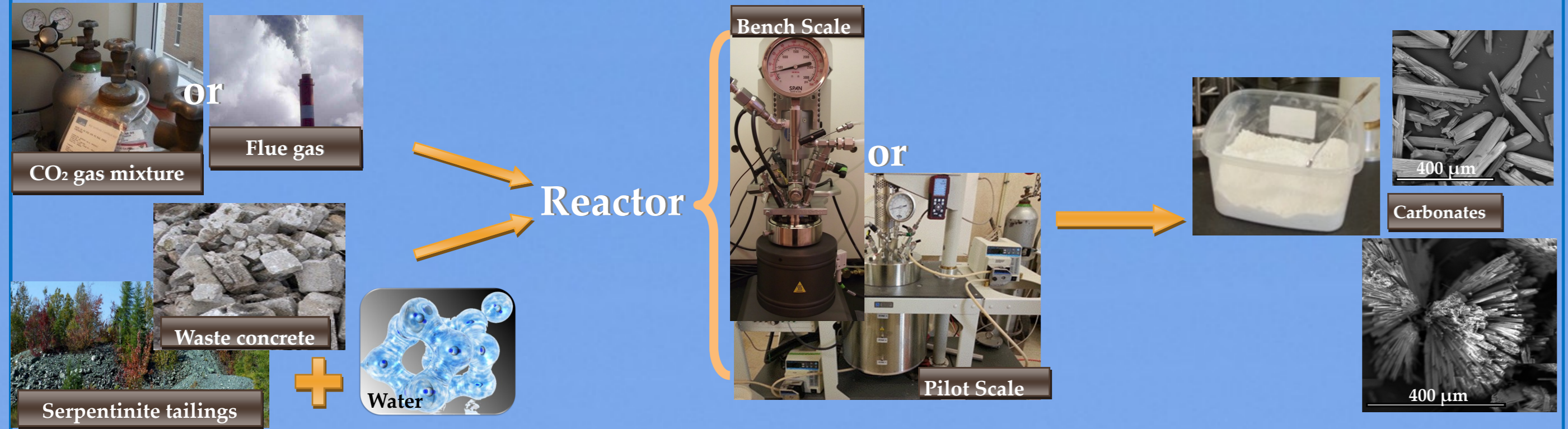
A Natural Process

CO₂ reacts with Mg-/Ca- rich rocks and minerals → carbonates : stable, non-toxic → Perfect form to sequester CO₂ permanently but ⚠ Slow kinetics in nature



In an artificial process to accelerate

CO₂ bearing gas mixture or direct flue gas + mine/industrial waste + water → Lower CO₂ content in gas + production of pure carbonates



Examples in Alberta

Rocks and Minerals:
 - Kimberlite pipe (see map)
 - Mafick rocks (NE Alberta)
 - Mafic sills and lava (Southern Alberta Rockies)

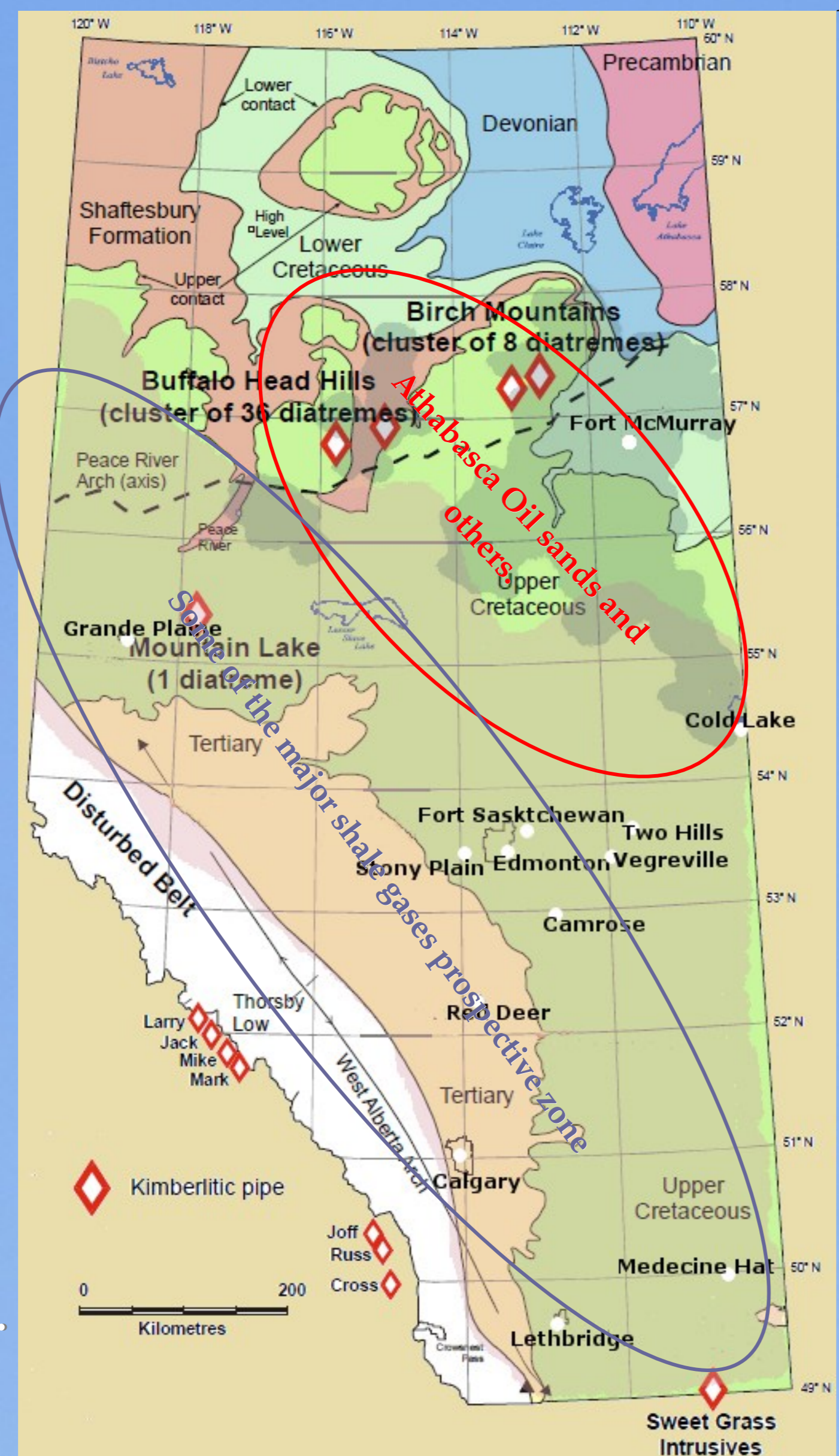
Industrial wastes and residue:
 - Landfills (concrete, aggregates): Calgary, Edmonton and region, Red Deer, Camrose, Grande Prairie, Lethbridge, Medicine Hat, Fort McMurray, etc.

- Steel Foundries:
 Calgary, Edmonton, Stony Plain, etc.

- Steel Works, Blast furnaces, Coke Ovens:
 Spruce Grove, Fort Saskatchewan, Nisku, Acheson, Edmonton, Calgary, etc.

In Alberta context

→ Industrial wastes are more common and would be better materials for Mineral Carbonation



Criteria

- Inorganic and solid material for easier storage
- Alkaline for better reaction with CO₂
- High content in Mg and Ca and high sequestration capacity per mass unit
- Mg and Ca in reactive forms of minerals, non-carbonated
- Sufficient amount in geographical zone of CO₂ emitters, with accessibility
- Carbonates and by-products obtained can be valorized
- Non-toxic by-products and limited lixiviation

2- Adequate Material: Choice and Type

Numerous possibilities

Mafic and Ultramafic rocks and minerals (rich in Mg, Fe and Ca):
 - Ophiolite, serpentinite, peridotite, kimberlite, basalt, olivine, wollastonite, brucite, etc.

→ Some inconvenient: not always accessible, need of mining exploitation and treatment before mineral carbonation

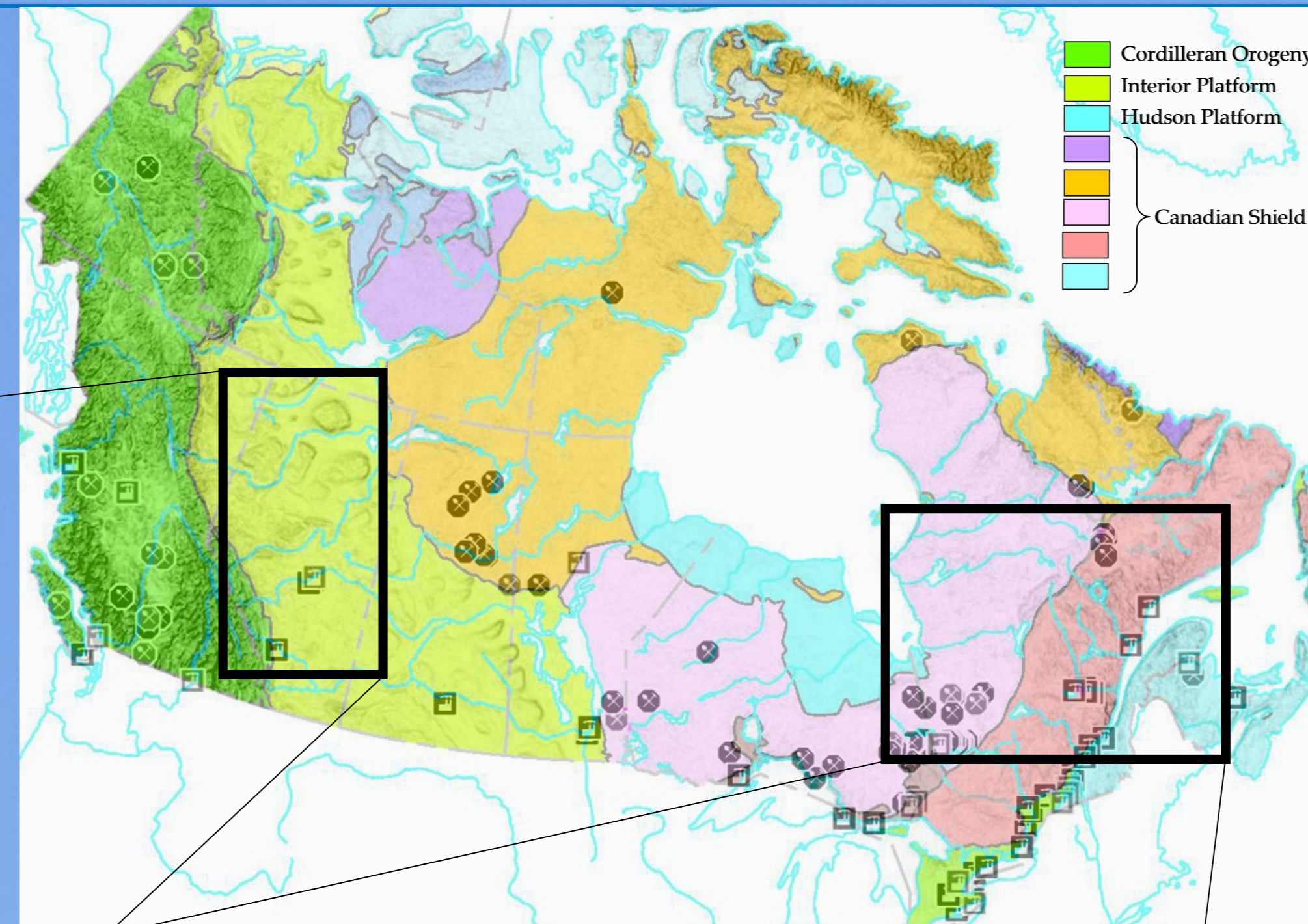
Industrial wastes and residue:

- Waste concrete and aggregates, cement kiln dust, demolition waste, steelmaking slag, APC¹ residue, fly ash, mine tailings and sterile
 → Advantage: no need of mining exploitation, often closer to CO₂ emitters, elimination and valorization of industrial/mining residue

3- Where to find them in Canada?

Canadian Shield and Cordilleran Orogeny:

- Ultramafic rocks and Minerals (not mined)
- Exploitation of metals : Ni, Cr, PGM², etc.
 → Mine tailings, sterile
- Exploitation of Industrial minerals : basalts aggregates, talc, etc.



Dispersed :

- Diamond mines in kimberlite :
 → Tailings, Mineral process waste, etc.

Cities and municipalities:

- Landfill
- Municipal Solid Waste Incinerator

Industrial parks:

- Industrial wastes and residue
- Steelmaking plant
- Blast furnace
- Cement factory
- Mineral process waste

Examples in Québec

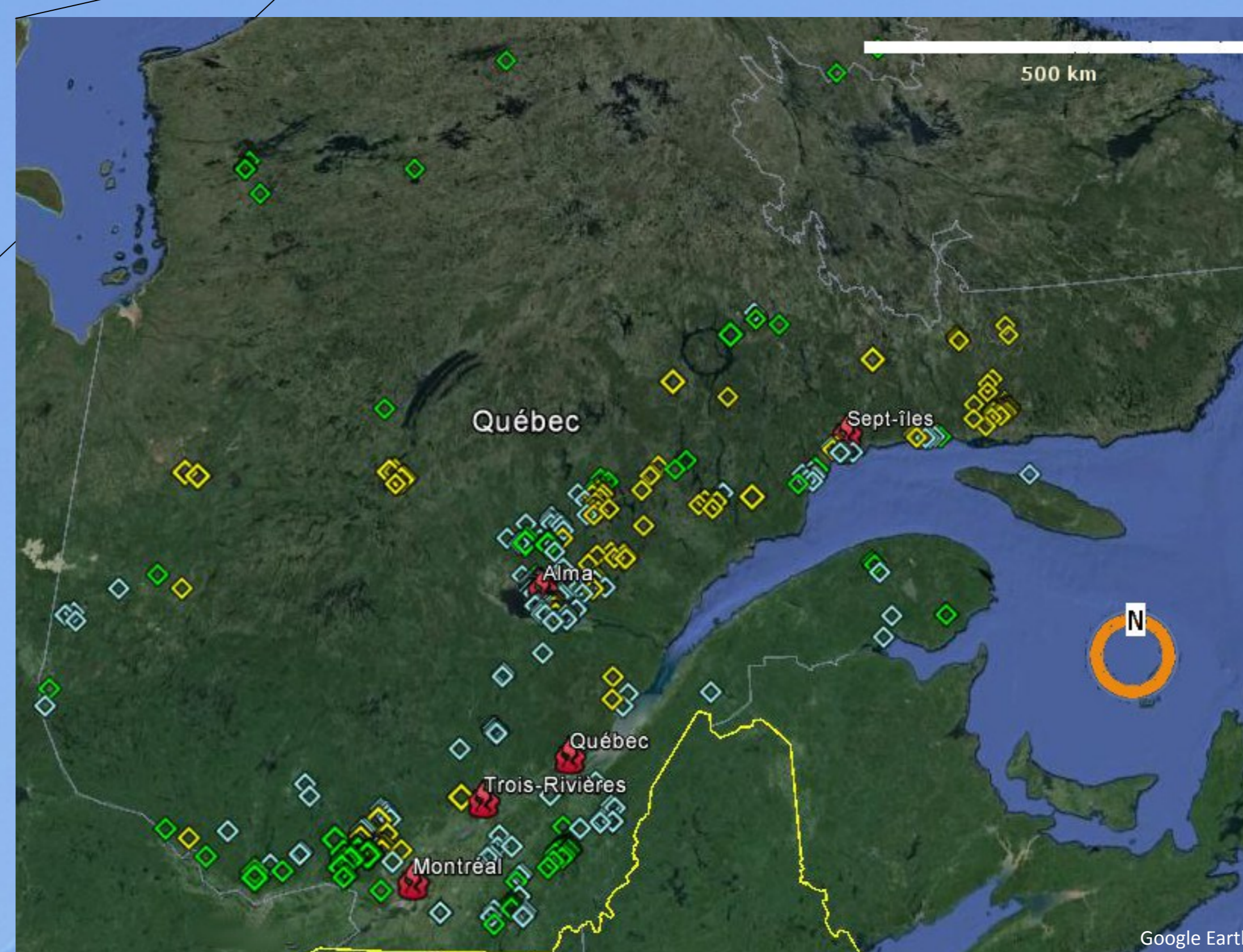
Rocks and Minerals:
 - Minerals showings : Wollastonite (Saguenay)
 - Active mines (Fe, Cr, Ni, PGM)
 → Ultramafic tailings
 - Aggregates : basalts...

Industrial Wastes and Residue:

- Landfills (concrete, aggregates) and MSWI³: Québec, Montréal, Trois-Rivières, etc.
 -Industries (Steel, Concrete, Lime...) Montréal, Joliette, Trois-Rivières, Sept-îles, Contrecoeur, etc.

In Quebec context

→ Industrial wastes as well as rocks and minerals could be used as materials for Mineral Carbonation



4- Conclusion

Various materials exist, either in nature or human made, that can be used in the mineral carbonation process.

The choice of material will depend on:

- Quantity of material;
- Reactivity and mineralogy;
- Proximity and accessibility of the site of origin.

Advantages of the mineral carbonation process

- Process can work with a wide range of materials
- Can be adapted to various context

References

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¹APC: Air Pollution Control ; ²PGM: Platinum Gold Metals ; ³MSWI: Municipal Solid Waste Incinerator